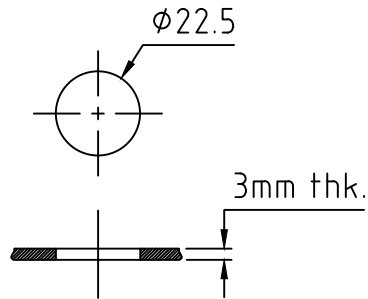


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									

SPECIFICATION :

DESCRIPTION	: PUSH BUTTON
ACTION	: MOMENTARY (SPRING RETURN)
TYPE OF CONTACT	: 1 NORMALLY OPEN (NO)
ILLUMINATION	: NON ILLUMINATED
OPERATING VOLTAGE	: 24Vdc
SWITCHING CURRENT	: 10A (MAX)
DEGREE OF PROTECTION	: IP65
OPERATING TEMPERATURE	: - 25DegC to + 70DegC
COLOR	: GREEN
LIFE OF OPERATING CYCLES	: 1 MILLION ACTUATIONS (Min)
CONNECTIONS - TERMINALS	: SCREW CLAMP TERMINALS / PIN TERMINALS
DEVICE PRESENTATION	: MONOLITHIC PRODUCT
<u>SOURCE:</u>	
MAKE	: SCHNEIDER ELECTRIC
MODEL	: XB7NA31



N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt.Kg.										
3.2	6.3	12.5	25	50				QTY	DETAIL PARTS	MATERIAL												
▽	▽	▽	▽	▽	▽	▽	▽			PRODUCT												
										BEML-TATRA EURO II VEHICLE - SARVATRA												
										SURFACE TREATMENT												
										APPROVED	RAJASEKARAN	24.11.18										
										CHECKED	VADIVELU	24.11.18										
										DRAWN	RAKESH	24.11.18										
▽	▽	▽	▽	▽	▽	▽	▽				REF DRG											
												1	477 IP 02007	10M SSBS								
▽	▽	▽	▽	▽	▽	▽	▽				SCALE NTS	SHEET 1 OF 1	Wt (Kg)									
														1	477 IP 02007	SARVATRA 15M						
ALT								CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL	DRG No.	ALT					
SURFACE ROUGHNESS								BEM L LIMITED PRODUCT DESIGN PALAKKAD COMPLEX								TITLE MOMENTARY PUSH BUTTON SWITCH (GREEN)				477 IP 91279		△